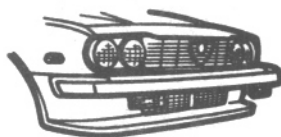


GRILLE/FRONT PANELS *Cont'd*

ALFA GTV 6/2.5 1981-86

MODEL IDENTIFICATION



21-129

CLEAR COAT IDENTIFICATION

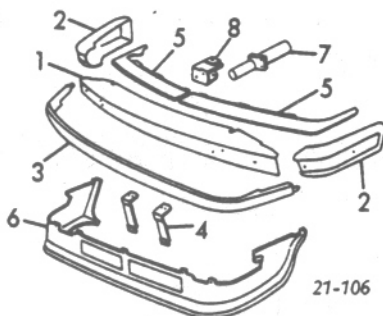
Paint Code Located on Rear/Lift Gate

1981-86

All Metallic Colors (Except Code 534
Ruby Metallic) Are Clear Coat

FRONT BUMPER

R&I Bumper Assembly.....	.6
O/H (Includes R&I).....	1.6
IOH - Included in Overhaul	

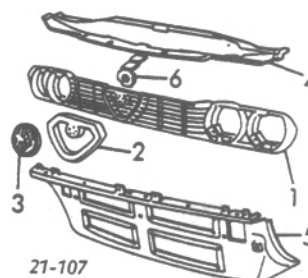


21-106

1	Face Bar Assy	exc 81-82	11669 59 980 10	1.6	525.63	
		83	11310 59 980 00	1.6	525.63	
		84-86	11669 59 980 11	1.6	495.88	
		Balocco SE	11669 59 980 11	1.6	495.88	
2	End, Face Bar					
	Except	81-82 R	11669 59 130 00	.3	54.23	
		L	11669 59 131 00	.3	54.23	
		83-86 R	11669 59 130 10	.3	57.48	
		L	11669 59 131 10	.3	57.48	
		Balocco SE	R	11669 59 130 10	.3	57.48
		L	11669 59 131 10	.3	57.48	
3	Strip, Impact		11669 59 914 00	IOH	81.42	
4	Bracket, License		11669 59 582 00	IOH	4.02	
	Included in Face Bar Assembly					
5	Cover, Upper	Bright R	11669 59 636 00	IOH	26.34	
		L	11669 59 637 00	IOH	26.34	
		Black R	11669 59 636 10	IOH	26.34	
		L	11669 59 637 10	IOH	26.34	
6	Spoiler	Except 81-82	11646 90 200 00	1.0	119.68	
		83	11315 90 200 00	1.0	85.65	
		84-86	11669 90 200 10	1.0	119.68	
		SE	11669 90 200 10	1.0	119.68	
		Bracket, Spoiler Mtg	R	11646 54 378 00	IOH	4.02
		L	11646 54 379 00	IOH	4.02	
7	Absorber, Impact		11669 59 006 00	#.3	58.66	
	# w/Bumper Assembly Removed					
8	Bracket, Absorber		11669 59 032 00	IOH	7.11	

GRILLE/FRONT PANELS

Refinish Front Panel	Upper	1.0
	Lower	1.5
	Complete	2.1



21-107

1 Grille Assembly	11646 89 016 00	#2.0	63.16
#Includes R&R Headlamps			
2 Moulding, Grille	11646 89 124 00	#.2	11.96
#w/Grille Removed			
3 Ornament, Grille	81-82	02400 51 012 00	8.40
	83-86	11310 90 037 02	12.46
Included in Grille Assembly			
4 Panel, Upper Tie	11646 54 040 00	#4.5	221.72
#w/Grille, Lamps & Hood Removed			
5 Panel, Lower	11669 54 115 00	#3.5	172.63
#w/Grille, Lamps, Bpr & Spoiler Removed			
6 Brace, Center	11646 54 069 00		2.47

FRONT LAMPS

HEADLAMP

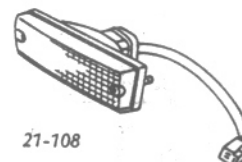
R&R Does Not Include	
Aim Lamps.....	.6



21-24

Lamp Assembly				
81-85	Outer R	11614 65 088 01	#.2	59.41
	L	11614 65 075 01	#.2	59.41
	Inner R	11614 65 088 00	#.2	59.41
	L	11614 65 075 00	#.2	59.41
86	Outer R	11310 65 088 03	#.2	59.47
	L	11310 65 075 03	#.2	59.47
	Inner R	11310 65 088 02	#.2	59.47
	L	11310 65 075 02	#.2	59.47
#w/Grille Removed				
1 Ring, Retaining	81-85 R	11682 59 386 00		8.84
	L	11682 59 387 00		8.84
	86	NSS		
2 Sealed Beam				
High Beam	USA (5001)	NA	.2	7.00
Low Beam	USA (4000)	NA	.2	7.00
3 Ring, Mounting				
81-85	Outer R	11614 65 088 01/15		54.77
	L	11614 65 075 01/15		d47.93
	Inner R	11614 65 088 00/15		54.77
	L	11614 65 075 00/15		54.77
86		NSS		
Included in Lamp Assembly				

PARK/SIGNAL LAMP



21-108

Lamp Assembly	R	11669 65 078 00	.2	33.32
	L	11669 65 011 00	.2	33.32
Lens	R	11655 65 078 01/01		6.55
	L	11655 65 011 01/01		9.65
Body & Wire		NSS		
Bulb		02710 40 520 00		1.66
Included in Lamp Assembly				

FRONT LAMPS *Cont'd*

SIDE MARKER LAMP

21-109

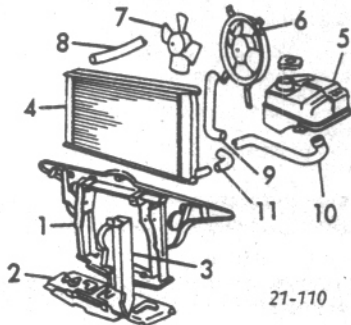


Lamp Assembly	11911 65 015 03	.2	20.27
Lens	NSS		
Bulb	02710 40 588 00	1.11	
*Included in Lamp Assembly			

COOLING & ENGINE

COOLING

Refinish Support	1.0
R&R Any Radiator Hose	.1
w/Radiator Removed	



21-110

1 Support, Radiator	11646 50 030 00 #15.0	162.73
#w/Bumper, Grille, Upper Panel, Radiator Removed		
2 Panel, Lower	11646 50 357 00 #3.0	26.27
3 Reinforcement, Side	R 11646 50 568 00 #2.5	10.95
	L 11646 50 567 00 #2.5	10.95
#w/Bumper, Grille, Lower Panel & Spoiler Removed		
*Included in Radiator Support		
4 Radiator	11669 31 041 00	.9 268.53
5 Tank, Coolant Recovery	11646 31 050 00	.4 15.83
6 Shroud & Fan Assy	81-84 11319 07 045 00	141.95
	85-86 11319 07 045 00	141.95
7 Fan Blade	11913 07 045 02/01	14.34
*Included in Fan Assembly		
Hose, Radiator		
8 Upper	11646 31 801 00	.6 5.10
9 Lower	11646 31 811 00	.7 5.75
10 To Tank	11646 31 813 00	.7 9.92
11 To Lower Hose	11646 31 810 00	.6 3.95
Pump w/Pulley, Water	11646 07 024 00	3.5 78.21
Pulley (Only)	11900 07 201 01	.6 15.65
Belt, Fan	11315 02 103 00	5.50

EMISSION SYSTEM

Canister, Vapor	11615 32 040 01	.8	19.78
Valve, EGR	11634 32 033 00		38.79

ELECTRICAL

Horn - Hi Note	Mixco 11693 65 086 00	.3	24.29
	Fiam 11693 65 086 00	.3	24.29
	Seima 11693 65 086 00	.3	24.29
Horn - Lo Note	Mixco 11693 65 087 00	.3	24.29
	Fiam 11693 65 087 00	.3	24.29
	Seima 11693 65 087 00	.3	24.29
Cap, Distributor	11900 05 011 04/02	.4	15.75
Module, Main Computer (a)	11911 11 042 01		686.82
(a) Order by Application			

ALTERNATOR PARTS

Alternator Assy (Rebuilt)	11913 05 060 00	1.1	395.83
Pulley	11913 05 059 00		26.52
Fan, Pulley	11676 05 060 00/16		9.66
Belt, Drive	11315 02 103 00		5.50

ENGINE

R&I Engine Assembly		4.5	
Add To Engine R&I			
w/Air Conditioning		.8	
Evacuate & Recharge System		1.4	
Pulley, Crankshaft	81-82 11669 02 180 00	#3.0	69.73
	83-85 11310 02 180 00	#3.0	69.73
	86 w/o AC 11310 02 180 00	#3.0	69.73
	w/AC 19531 07 102 00	#3.3	58.37
#Except w/Radiator & Belts Removed 1.7			
Mount, Engine	R 11646 01 081 00	1.0	43.46
	L 11646 01 080 00	.9	43.46
Cover, Timing Case	R 19520 03 733 00		12.68

COOLING & ENGINE *Cont'd*ENGINE *Cont'd*

	L	11911 01 734 00		9.85
Pan, Oil	Upper	19514 06 021 00	#2.7	190.58
#w/Engine Removed				
	Lower	19514 06 201 00	.9	98.39
Gasket, Pan	Upper	11913 01 205 00		7.79
	Lower	11315 01 210 00		1.61
Pump, Fuel		11646 04 021 00	.8	136.16

EXHAUST

Manifold, Exhaust	81 R 11646 01 076 00	1.5	130.38
	L 11646 01 075 00	1.5	130.38
	82-86 R 11669 01 076 02	1.5	81.52
	L 11669 01 075 02	1.5	81.52

Pipe & Converter, Front	81-82 11669 30 004 01	1.3	654.04
	83-86 11310 30 004 00	1.3	883.50

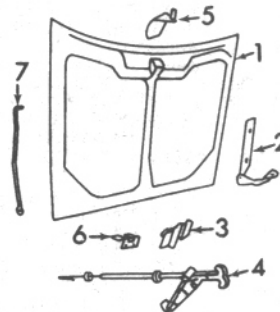
Muffler & Pipe, Front				
To Ch T00006831	11669 30 002 00	1.0	113.00	
Fm Ch T00006832	11323 09 002 00	1.0	98.00	
Muffler & Pipe, Rear	11310 30 003 01	1.0	158.58	

AIR CONDITIONING

R&R Does Not Include			
Evacuate & Recharge System		1.4	
Condenser	11646 57 083 00	#.9	272.62
#w/Radiator & Grille Removed			
Compressor	Axial 11668 10 010 00	1.2	520.51
	Radial 16206 27 010 00	1.2	569.17
Clutch Assy	Axial 11646 10 018 00		228.73
	Radial 19515 27 018 00		288.37
Receiver Drier	11655 57 909 01	.5	122.38
Evaporator Assy	81-82 11684 57 009 00	3.0	596.40
	83-86 11310 57 009 00	3.0	527.88
Motor, Blower	11600 57 901 01		231.80
Hose, Condenser			
To Compressor	11646 57 087 00	1.3	41.73
To Receiver/Drier	11646 57 088 00	.8	58.30

HOOD

Refinish Hood Outside	2.5
Add for Underside	.8
Refinish Hinge	.2
R&I Hood	.6

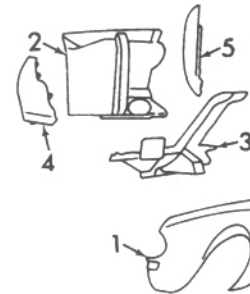


21-28

1 Panel, Hood	11646 56 030 00	1.2	484.74
2 Hinge	R 11646 56 052 00	#.4	23.21
	L 11646 56 051 00	#.4	23.21
#w/Hood Removed			
3 Latch	11600 56 014 01	.3	16.64
4 Cable, Release	11610 56 040 02	.5	19.47
5 Catch, Safety	11610 56 114 01	.2	3.71
Plate, Catch	11610 56 109 00		1.73
Bar, Torsion	11646 56 138 00	#.3	12.05
#w/Hood Hinges Removed			
6 Bracket, Torsion Bar	11646 56 259 00		1.42
7 Rod, Support	11646 76 109 00		3.83
Insulator	11646 76 104 00	.4	105.89
Retainer, Insulator	11315 74 315 00		.60

FRONT FENDER

Refinish Fender	2.5
Add to Edge Fender	.5
Add for Apron	1.0
R&R Fender	
Cut in Front of w/Shield, w/Door Rem 7.5	
w/Front Panels Also Removed 6.0	

FRONT FENDER *Cont'd*

21-29

1 Fender	81-82 R 11669 54 058 00	#7.0	315.94
	L 11669 54 059 00	#7.0	315.94
	83-86 R 11310 54 058 90	#7.0	251.39
	L 11310 54 059 90	#7.0	230.55
#R&R w/Windshield & Door Removed			
w/Front Panels Also Removed Deduct 1.0			
Moulding, Side	R 11310 90 184 00	.2	9.37
	L 11310 90 185 00		9.37
2 Skirt, Inner	81-82 R 11315 50 044 90	#9.0	149.95
	L 11646 50 043 00	#9.0	248.51
	83-85 R 11310 50 044 91	#9.0	150.84
	L 11646 50 043 00	#9.0	248.51
	86 R 11310 50 044 92	#9.0	250.16
	L 11315 50 043 90	#9.0	149.95
#w/Fender & Bolted Parts Removed			
3 Reinf, Skirt	81-84 11646 50 094 00	4.5	161.97
	L 11646 50 093 00	4.5	161.97
	85-86 R 11315 50 094 90	4.5	63.71
	L 11315 50 093 90	4.5	63.71
Panel, Closing			
4 Front	R 11610 53 076 00		49.33
	L 11610 53 077 00		49.33
5 Rear	R 11646 53 042 00		26.14
	L 11646 53 043 00		26.14
Tray, Battery	10541 50 289 00		12.36
Support, Tray	11600 50 068 01		23.18

STRIPE TAPES



21-111

Stripe Tape - Balocco SE

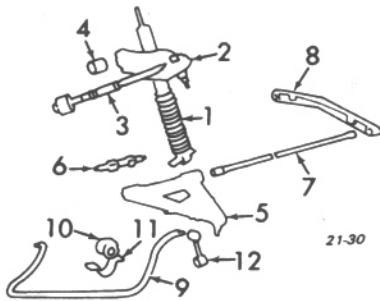
Fender	R 11659 90 364 10		19.23
	L 11659 90 365 10		19.23
Door	R 11659 90 370 10		19.23
	L 11659 90 371 10		19.23
Quarter Panel	R 11659 90 374 10		59.66
	L 11659 90 375 10		59.66
Decal, Quarter "Balocco"	R 11669 90 118 10		22.62
	L 11669 90 119 10		22.62
"SE"	R 11669 90 122 10		11.44
	L 11669 90 123 10		11.44

WHEEL

Refinish Wheel		.5	
Wheel	exc 81-83 11646 28 010 08	.3	231.11
	84-85 11310 28 010 00	.3	300.67
	86 16218 28 010 02	.3	300.67
	Balocco SE 11669 28 010 00	.3	288.08
Cap, Hub	81-84 10512 28 119 00		6.99
	85 11699 28 119 00		14.00
	86 16200 28 119 00		13.78

FRONT SUSPENSION

Adjust Caster, Camber, Toe-Out & Strg Angle	2.5
Include Adj Car Trim Under Static Load	
O/H Front Suspension	6.0
One Side	
Both Sides	
IOH - Included in Overhaul	9.0

FRONT SUSPENSION *Cont'd*

Disc, Brake	11646 22 014 02	.8	80.79
Hub	11646 21 400 00	1.3	144.16
Bearing	Outer	11900 21 408 00	IOH 16.39
	Inner	11600 21 413 03	IOH 13.20
Seal	11600 21 730 10	IOH	3.36
Shield, Splash	81-85 R	11643 22 050 00	IOH 11.18
	L	11643 22 049 00	IOH 11.18
	86 R	11600 22 050 03	IOH
	L	11600 22 049 03	IOH
Caliper Assembly			
81-84	Ate R	11646 22 052 00/99	.6 190.00
	L	11646 22 053 00/99	.6 188.55
	Brembo	11315 22 052 01	.6 171.29
	L	11315 22 053 01	.6 171.29
	R	11315 22 052 01/99	.6 140.00
	L	11315 22 053 01/99	.6 140.00
Hose, Brake	11658 45 544 00	#.6	12.31
*Add .3 For Each Add'l, Include Bleed			
1 Shock Absorber	81-85	11319 21 072 01	.5 37.77
	86	11319 21 072 01	.5 37.77
2 Arm w/Shaft, Upper	R	11646 21 098 00	1.8 166.24
	L	11646 21 097 00	1.8 166.24
3 Sleeve, Adjust	11600 21 256 00	IOH	25.96
4 Bushing, Arm	11600 21 318 01	IOH	9.47
*Included in Upper Arm			
Knuckle (Spindle)			
81-84	To (a) R	11646 21 010 01	2.0 153.00
	L	11646 21 011 01	2.0 153.00
	Fm (a) R	16218 21 010 01	2.0 222.37
	L	16218 21 011 01	2.0 222.37
(a) Ch T00006024			
85-86	R	16218 21 010 01	2.0 222.37
	L	16218 21 011 01	2.0 222.37
5 Arm Assy, Lower	R	11600 21 038 01	1.5 133.20
	L	11600 21 039 01	1.5 422.83
6 Shaft, Arm	11600 21 301 01	IOH	69.24
Bushing, Shaft	Inner	11600 21 024 06	IOH 26.02
	Outer	11600 21 357 01	IOH 12.68
Ball Joint	11600 21 019 07	IOH	25.57
*Included in Lower Arm Assembly			
7 Bar, Torsion	81-85 R	11659 21 506 00	1.5 130.00
	L	11660 21 505 00	1.5 130.00
	86 R	16218 21 X16 00	1.5 99.04
	L	16218 21 X15 00	1.5 99.04
8 XMbr, Torsion Beam	11600 21 053 01	#2.8	169.38
*Includes R&R Both Torsion Bars, Not in O/H			
9 Bar, Stabilizer	11655 21 600 00	#.5	138.67
*Not in Overhaul			
10 Bushing, Bar	11655 21 602 00		6.13
11 Bracket, Bushing	11600 21 603 05		3.03
12 Link, Bar	11600 21 064 02	.3	61.33
Bushing, Link	11600 21 058 00		10.66

STEERING COLUMN

WHEEL & TRIM

Wheel, Steering	81-84 exc	11646 23 052 02	.5 248.51
	Balocco SE	11659 23 052 00	.5 248.51
	85-86	11659 23 052 00	.5 248.51
Cap, Horn	81-83	11646 23 063 01	34.49
	84-86	11693 23 063 01	21.33

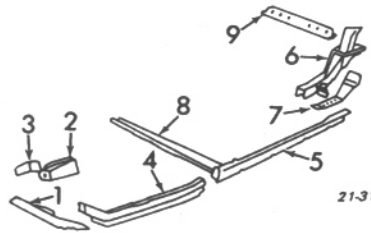
COLUMN, PARTS

Cover, Lock Housing			
Upper	81-82	11646 23 101 00	10.57
	83-86	11310 23 101 00	10.57
Lower	81-82	11646 23 102 01	.2 3.69
	83-86	11310 23 102 00	.2 10.57
Lock, Ignition (a)	81-82	11669 88 022 10	.8 37.35
	83-86	11310 88 022 01	.8 69.75
(a) Includes Cyl & Key			
Jacket, Column	81-82	11646 23 011 01	178.66
	83-86	11310 23 011 00	35.40
Shaft, Steering Upper	81-82	11650 23 031 03	71.72
	83-86	11310 23 031 00	44.85
Lower	81-84	11701 23 022 01	.7 100.86
	85-86	11701 23 022 01	.7 100.86
Coupling, Shaft	11600 23 024 04	.7	51.56

STEERING GEAR

Gear Assembly	11646 23 002 01	4.5	319.11
Shaft w/Worm	11600 23 002 34/01		105.09
Rack	11646 23 002 01/07		132.24
End, Tie Rod	11600 24 041 01		18.22
Boot	11600 23 002 34/08		28.99
*Included in Gear Assembly			
Damper, Gear	11646 23 085 01		59.77

FRAME



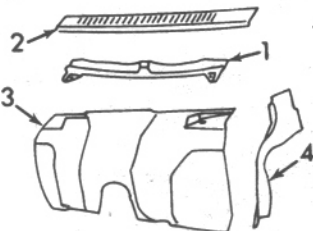
1 Crossmember, Front	11701 50 051 90	3.0	48.28
2 Bracket, Abs Mtg	R 16114 50 090 90	#2.0	24.73
	L 16114 50 091 90	#2.0	24.73
3 Reinf, Abs Bracket	R 11646 50 630 00	#2.0	6.49
	L 11646 50 631 00	#2.0	6.49
#R&R Complete One Side			
Rail, Frame Side			
4 Front	81-82 R	11634 50 064 00	75.74
	83-86 R	11315 50 064 90	39.30
	L	11600 50 065 02	87.16
5 Center	R	11610 51 042 00	80.37
	L	11615 51 041 00	73.58
6 Rear	R	11646 52 010 00	100.76
	L	11610 52 011 00	100.76
7 Filler, Rear Rail	R	11600 52 185 02	22.26
	L	11600 52 009 02	18.39
8 Crossmember, Center	11646 51 054 00		42.65
9 Crossmember, Rear	11646 52 002 00		16.39

WINDSHIELD

Glass, Windshield			
Tinted	81-82	11615 61 550 02	4.5 312.99
	NAGS	T FCW437	4.5 410.60
	83-86	11310 73 016 00	4.5 316.39
	NAGS	T FCW481	4.5
Weatherstrip, Glass	11669 73 122 00		74.13
Moulding, Reveal			
Upper & Side	81-84 R	11612 59 538 26	26.27
	L	11612 59 538 15	26.27
Lower	81-84	11636 59 029 10	38.94
Joint, Cover	81-84 Upper	11913 59 316 10	2.29
	Lower R	11612 59 316 11	2.29
	L	11612 59 316 12	2.29
Moulding, Inside Garnish			
Side	R	11669 63 056 00	.2 4.64
	L	11669 63 057 00	.2 4.64
Mirror, Rear View	11610 61 002 01	.4	34.68
Visor, Sun	R	11646 61 010 00	.2 43.77
	L	11646 61 011 00	.2 43.77
Support, Visor	11693 61 120 00	.61	
Blade, Wiper	11646 77 129 00	.2	11.93
Arm, Wiper	11646 77 130 00	.2	20.39
Motor, Wiper	11655 65 052 04	.8	152.80
Pump, Washer	11646 65 720 00		33.01
Reservoir, Washer	11646 77 040 00	.4	24.73
Nozzle, Washer	11646 61 602 00	.2	.86

COWL & DASH

Refinish Cowl Top	1.2
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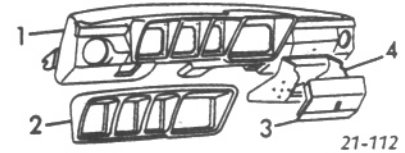


Panel, Cowl Side (a)	NSS		
(a) See Side Frame & Rocker Panel			
1 Panel, Cowl Top	Lower	11610 53 009 00	60.59
	Upper	11646 54 028 00	#4.5 92.91
#w/Windshield, Fdrs & Bolted Parts Rem			
Grille, Cowl Top			
Except	81-82 R	11646 57 492 00	.3 23.18
	L	11646 57 493 00	.3 23.18
	83	11315 57 492 00	.3 11.83
	L	11315 57 493 00	.3 11.83
	84-86 R	11646 57 492 00	.3 23.18

COWL & DASH *Cont'd*

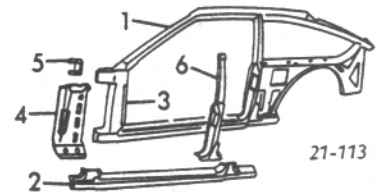
	L	11646 57 493 00	.3 23.18
Balocco SE R	11646 57 492 10	.3	23.18
	L	11646 57 493 10	.3 23.18
3 Panel, Dash	81-82	11646 50 037 00	150.66
	83-84	11310 50 037 90	140.55
	85-86	11310 50 037 92	114.27
4 Reinforcement	R	11655 50 214 00	35.86
	L	11655 50 213 00	38.20
Frame Assy, Windshield	11615 53 034 01		347.43
Panel, Frame	Upper	11610 53 044 00	d44.00
	Side Outer R	11610 53 152 01	
	L	11610 53 511 01	
	Inner R	11610 54 240 00	
	L	11610 54 239 00	
	Lower	11646 53 054 00	
*Included in Frame Assembly			

INSTRUMENT PANEL



1 Panel, Instrument	81-83	11646 63 019 00	450.04
	84-86	11646 63 019 01	392.79
2 Cluster, Instrument (a)	11646 63 064 00		67.13
(a) Order by Application			
3 Door, Glovebox			
	Balocco SE	11646 63 014 00	.5 75.11
		11669 63 014 10	.5 52.12
4 Glovebox	11646 63 021 00		42.53

SIDE FRAME/ROCKER PANEL



1 Side Frame Assy	R 81-82	11646 53 030 02	433.96
	83-86	11310 53 030 90	326.81
	L	11646 53 031 02	379.78
Rocker Panel			
2 Outer	R	11610 53 248 00	#5.0 84.08
	L	11610 53 247 00	#5.0 84.08
Inner - See Frame			
#Cut From Uniside			
Moulding, Rocker			
Front	exc 81-82 R	11646 90 174 00	.3 37.70
	L	11646 90 175 00	.3 37.70
	83 R	11315 90 174 00	.3 26.63
	L	11315 90 175 00	.3 26.63
	84-86	11669 90 174 10	.3 37.70
	L	11669 90 175 10	.3 37.70
	Balocco SE R	11669 90 174 10	.3 37.70
	L	11669 90 175 10	.3 37.70

Rear - See Quarter Panel

Cowl Panel

3 Outer (a)	NSS	#6.5	
#Cut From Uniside			
4 Inner	R	11610 51 082 00	#2.5 d63.30
	L	11610 51 081 00	#2.5 69.25
#w/Quarter Panel Removed			
(a) Included in Side Frame Assembly			
5 Reinforcement, Cowl Panel			
Upper	11610 53 218 02		17.92
Lower	11658 53 220 00		18.49
6 Pillar, Lock (a)	R	11610 53 028 01	3.5 81.15
	L	11610 53 029 01	3.5 81.15
(a) Included in Side Frame Assembly			
Scuff Plate, Sill	R	11646 62 194 01	.2 18.12
	L	11646 62 195 01	.2 18.12

SEAT

Track Assembly	81 R	11610 58 024 20	#.8 32.14
	L	11610 58 023 20	#.8 32.14
	82-86 R	11646 58 024 00	#.8 32.14
	L	11646 58 023 00	#.8 32.14
#R&R Both One Seat 1.1			
Adjuster, Seat Back			
Driver	Outer	11646 58 844 00	86.85
	Inner	10544 58 026 00	48.22
Pass	Outer	11610 58 043 00	123.59
	Inner	10544 58 025 00	48.22

SEAT Cont'd

Belt, Seat (Complete)			
Front	11310 78 X12 03	2.2	107.06
Rear	81-85 11615 95 056 10	.9	74.27
	86 11310 78 X10 10	.9	102.80

FRONT DOOR

Refinish Door Outside	2.5
Add For Jamb & Inside	1.0
Refinish Hinge	.2
R&I Door Assembly	.8

SHEET METAL

Shell, Door	81-82 R	11660 55 042 00	4.5	544.25
	L	11669 55 043 00	4.5	544.25
	83-86 R	11318 55 042 90	4.5	534.77
	L	11310 55 043 90	4.5	534.77

Panel, Repair

Frame, Window

NSS

NSS

Included in Door Shell

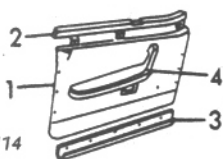
EXTERIOR TRIM

Moulding, Window Frame			
Front & Upper	R	11646 74 114 00	36.09
	L	11646 74 115 00	36.09
Rear	R	11646 74 116 00	13.66
	L	11646 74 117 00	13.66
Moulding, Belt	To 5-81 R	11646 74 026 00	71.52
	L	11669 74 027 01	49.13
	Fm 5-81 R	11669 74 026 01	49.13
	L	11669 74 027 01	49.13
Moulding, Side	R	11310 90 180 00	.3 26.28
	L	11310 90 181 00	.3 26.28
Mirror, Rear View	81 R	11646 95 012 04	.4 141.44
	L	11646 95 012 01	.4 141.44
	82-86 R	11669 61 X16 01	.4 93.76
	L	11669 61 X17 01	.4 93.76

Stripe Tape (a)

(a) Located After Front Fender

INTERIOR TRIM



21-114

1 Panel, Trim (a)	R	11669 84 014 13	.4	166.91
	L	11669 84 015 13	.4	166.91
(a) Order by Trim Code Application				
2 Moulding, Upper	R	11669 74 024 01	36.57	
	L	11669 74 025 01	36.57	
3 Moulding, Lower		11646 74 208 00	6.05	
4 Arm Rest	R	11636 55 088 00	57.18	
	L	11636 55 089 00	57.18	

HARDWARE

Latch	R	11646 74 078 00	.8	63.84
	L	11646 74 079 00	.8	63.84
Striker	Safe	11913 53 016 10	.2	11.37
	Sessa	11634 53 016 20	.2	16.50
Handle Assy, Outside	R	11646 74 084 00	.7	56.87
	L	11646 74 085 00	.7	56.87
Handle, Inside	R	11646 74 018 00	8.87	
	L	11646 74 019 00	8.87	

Hinge, Door			
On Door	Upper R	11600 55 138 03	#.9 14.41
	L	11600 55 137 03	#.9 14.41
	Lower	11610 55 113 00	#.9 14.41
On Body	Upper	11600 55 437 04	.4 19.54
	Lower	11600 55 167 03	.4 19.54

#exc w/Trim Panel Removed .4

Strap, Check		11610 53 092 00	#.2	13.78
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#w/Trim Panel Removed

Weatherstrip			
On Door	R	11610 55 828 02	.6 21.95
	L	11610 55 829 02	.6 21.95
On Body		11646 75 166 00	1.0 77.28

VENT GLASS & PARTS

Glass, Front Vent (Stationary) (a)			
Tinted	R	11669 74 102 07	#1.5 27.32
	L	11669 74 103 07	#1.5 27.32

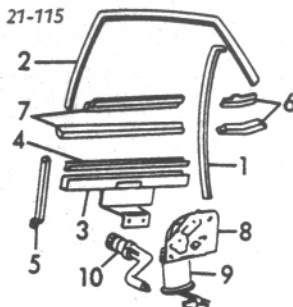
#R&R Vent & Door Glass on One Door 2.3

(a) NAGS Information Not Available

Weatherstrip, Glass NA

FRONT DOOR Cont'd

DOOR GLASS & PARTS



Glass, Front Door (a)

Tinted	R	11310 74 034 00	1.6	62.00
	L	11310 74 035 00	1.6	89.70

(a) NAGS Information Not Available

1 Channel, Division			
	R	11646 74 020 00	40.49
	L	11646 74 021 00	40.49
Run, Division Channel			
		11646 74 210 00	7.36
2 Run, Upper & Rear			
	R	11610 55 828 02	21.95
	L	11610 55 829 02	21.95
3 Channel, Lift			
		11310 74 047 00	2.33
4 Weatherstrip			
		11693 75 203 00	1.61
5 Channel, Rear Guide			
	R	11636 55 074 02	8.34
	L	11636 55 075 02	8.34

Weatherstrip, Sealing

6	Front	Outer	R	11646 74 124 00	20.70	
			L	11646 74 125 00	20.70	
			Inner	R	11646 74 125 00	20.70
				L	11646 74 124 00	20.70
7	Rear	Outer To 5-81	R	11646 74 104 00	23.62	
			L	11646 74 105 00	17.74	
			Fm 5-81	R	11669 74 104 01	6.18
				L	11669 74 105 01	6.18
		Inner To 5-81	R	11646 74 105 00	17.74	
			L	11646 74 104 00	23.62	
			Fm 5-81	R	11669 74 105 01	6.18
				L	11669 74 104 01	6.18
8	Regulator, Manual	R	11669 74 014 00/01 #1.8	60.34		
		L	11669 74 015 00/01 #1.8	76.96		
#Except w/Glass Removed .2						
9	Regulator, Power	R	11669 74 014 00 #1.9	189.10		
		L	11669 74 015 00 #1.9	173.17		
#Except w/Glass Removed .3						
10	Handle, Regulator		11669 80 078 00	14.65		

ROOF

Refinish Roof	4.0
R&R Headliner	3.5

Panel, Roof			
Front	11646 54 046 00	17.0	414.18
Panel, Header	Front	11610 53 020 00	#2.0 21.95
	Rear	11610 53 195 00	#2.0 d22.45

#w/Roof Panel Removed

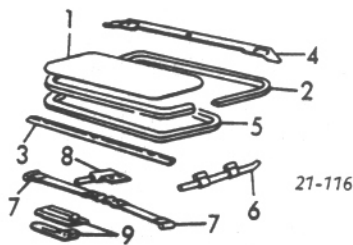
Bow, Center			
		11610 53 132 00	d14.50
Rail, Side (a)			
	R	11646 53 036 00	54.10
	L	11646 53 035 00	54.10
Gutter, Side (a)			
	R	11646 53 206 00	
	L	11646 53 205 00	

(a) Included in Side Frame Assy

Moulding, Drip			
	R	11646 90 020 01	.3 78.08
	L	11646 90 021 01	.3 78.08

SUN ROOF

Refinish Sliding Panel	1.0
O/H Sun Roof	3.0



21-116

1 Panel, Sliding			
2 Weatherstrip			
	Front	11615 54 924 80	751.72
	Rear	11615 56 813 10	39.56
		11615 56 809 00	12.05
3 Frame, Front			
		11615 56 786 00	27.83
4 Frame, Rear			
		11615 56 776 00	35.86
5 Moulding, Outer			
		11615 56 783 10	41.42
6 Guide, Rail			
		11615 56 787 00	27.83

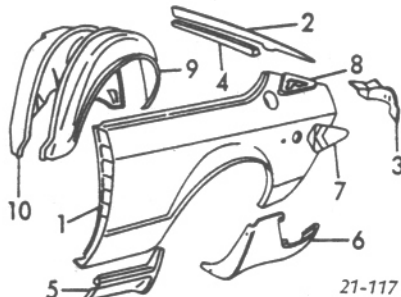
ROOF Cont'd

SUN ROOF Cont'd

7 Rod, Front		11615 56 780 00	18.55
8 Pin, Pivot		11615 56 805 00	1.48
9 Handle	Upper	11615 56 781 00	9.70
	Lower	11615 56 782 00	21.39

QUARTER PANEL

Refinish Quarter Panel	3.0
Add For Pillar	.5
Refinish Upper Extension	1.5



21-117

1 Panel, Outer	81-82 R	11669 54 030 00	11.0	427.39
	L	11669 54 031 00	12.0	427.39
	83-86 R	11310 54 030 90	11.0	340.51
	L	11310 54 031 91	12.0	340.51
Door, Fuel Filler		11636 62 807 00		7.85

Door, Fuel Filler

2 Panel, Upper Extension			
To Roof	R	11646 54 904 00	#5.0 58.11
	L	11646 54 903 00	#5.0 50.85

#Except w/Roof or Quarter Removed 3.5

Time is with Glass Removed

3 Extension, Lower			
	R	11646 54 366 00	1.5 1.83
	L	11646 54 365 00	1.5 1.83
4 Reinforcement, Upper			
	R	11646 53 378 00	1.0 4.77
	L	11646 53 377 00	1.0 4.77
Moulding, Side Upper			
	R	11310 90 226 00	15.20
	L	11310 90 227 00	15.20

Moulding, Lower

5 Front	exc 81-82	R	11646 90 172 00	.3	26.09
		L	11646 90 173 00	.3	26.09
		83 R	11315 90 172 00	.3	18.40
		L	11315 90 173 00	.3	18.40
	84-86		11669 90 172 10	.3	26.09
		L	11669 90 173 10	.3	26.09
		Balocco SE R	11669 90 172 10	.3	26.09
		L	11669 90 173 10	.3	26.09
6 Rear	exc 81-82	R	11646 90 166 00	.3	33.26
		L	11646 90 167 00	.3	33.26
		83 R	11315 90 166 00	.3	15.85
		L	11315 90 167 00	.3	25.99
	84-86		11315 90 166 00	.3	15.85
		L	11669 90 167 10	.3	33.26
		Balocco SE R	11315 90 166 00	.3	15.85
		L	11669 90 167 10	.3	33.26

7 Grille, Air Outlet

Except	81-82 R	11646 57 494 00	#.2	23.80
	L	11646 57 495 00	#.2	23.80
	83 R	11315 57 494 00	#.2	10.35
	L	11315 57 495 00	#.2	10.35
	84-86 R	11310 57 494 00	#.2	18.74
	L	11310 57 495 00	#.2	18.74
	Balocco SE R	11646 57 494 00	#.2	23.80
	L	11646 57 495 10	#.2	23.80

#w/Trim Panel Removed

Emblem, Grille	"SE"	11659 57 194 10	.2	11.07
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(a) Located After Front Fender

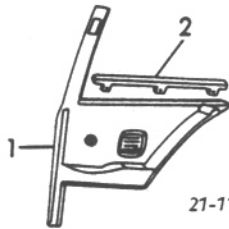
8 Frame, Grille Outlet			
	R	11646 54 196 00	8.90
	L	11646 54 197 00	8.90

Panel, Inner-See Side Frame Assembly

Panel, Wheelhouse			
9 Outer	R	11646 52 136 00	3.5 72.95
	L	11646 52 135 00	3.5 72.95
10 Inner	R	11646 52 048 00	2.5 72.95
	L	11646 52 049 00	2.

QUARTER PANEL *Cont'd*

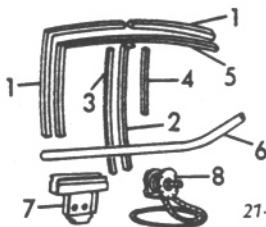
INTERIOR TRIM



21-118

1 Panel, Trim (a)	R	11669 84 020 10	.6	91.73
	L	11669 84 021 10	.6	91.73
(a) Order by Trim Code & Application				
2 Moulding, Upper	R	11610 60 056 20		82.47
	L	11610 60 055 20		82.47

QUARTER GLASS & PARTS

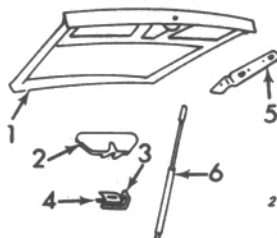


21-119

Glass, Quarter Window (a)				
Movable	Tinted R	11615 61 802 90	1.5	57.48
	L	11615 61 803 90	1.5	57.48
Fixed	Tinted R	11615 61 052 90	1.0	98.11
	L	11615 61 051 90	1.0	98.11
(a) NAGS Information Not Available				
Frame, Glass	R	11610 55 056 01		40.81
	L	11610 55 055 01		40.81
1 Weatherstrip	Front	11646 75 172 00		26.78
	Rear	11646 75 176 00		11.93
2 Channel, Division	R	11610 55 056 01		40.81
	L	11610 55 055 01		40.81
3 Weatherstrip, Channel		11646 75 182 00		7.48
4 Moulding, Inner		11646 75 174 00		6.18
5 Run, Upper	R	11646 75 178 00		63.79
	L	11646 75 179 00		63.79
6 Weatherstrip, Belt				
Inner & Outer	R	11610 55 814 01	20.21	
	L	11610 55 815 01	20.21	
7 Channel, Lift		11900 60 003 02	3.10	
8 Regulator		11657 55 030 32	#.2	23.36
#w/Glass Removed				
Handle, Regulator		10544 55 675 02		3.77
Moulding, Reveal				
Front	R	11646 75 104 00		13.66
	L	11646 75 105 00		13.66
Upper	R	11646 75 106 00		32.39
	L	11646 75 107 00		32.39
Moulding, Belt Reveal	R	11646 75 026 00		37.90
	L	11646 75 027 00		37.90

REAR/LIFT GATE

Refinish Lift Gate Outside	2.0
Add For Jamb & Inside	1.0
Refinish Hinge	.2
R&L Liftgate	.8



21-39

SHEET METAL & HARDWARE

1 Gate & Frame Assy	81-85	11315 69 016 90	5.5	358.14
	86	11315 69 016 91	5.5	379.63
Nameplate				
"Alfa Romeo GTV 6 2.5"		11646 90 160 00	.2	21.21
"GTV 6 2.5"		11315 90 160 00	.2	10.85

REAR/LIFT GATE *Cont'd*SHEET METAL & HARDWARE *Cont'd*

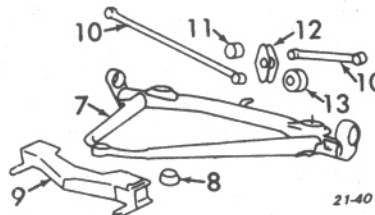
Emblem	81-82	02400 51 010 00	.2	9.24
	83-86	02400 51 016 00	.2	12.61
2 Latch		11646 76 036 01	.3	16.44
3 Striker		11610 56 114 01	.2	3.71
4 Plate, Striker		11610 56 109 00		1.73
Cyl w/Keys, Lock		11646 76 034 00	.3	37.90
5 Hinge	R	11646 54 374 00	#.2	3.58
	L	11646 54 375 00	#.2	3.58
#w/Lift Gate Removed				
6 Counter Balance		11610 56 024 02	.2	76.60
Weatherstrip		11646 76 119 00	.8	70.47

GLASS & PARTS

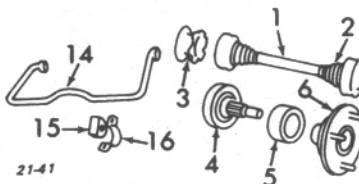
Glass, Liftgate (a)				
Heated	81-85	11615 61 551 01	4.2	213.42
	86	11615 61 551 03	4.5	243.91
(a) NAGS Information Not Available				
Weatherstrip	81-85	11646 73 100 00		113.74
	86	11315 73 100 01		113.74
Moulding, Reveal				
Upper	81-84	11612 59 538 19		26.27
Side	81-84 R	11612 59 538 18		23.18
	L	11612 59 538 17		23.18
Lower		11612 59 538 20		26.27
Corner		11612 59 316 15		2.29

REAR SUSPENSION

R&L Suspension	3.5
O/H Suspension One Side	3.0
IOH-Included in Overhaul	



21-40



21-41

Disc, Brake		11646 26 215 01	#1.8	34.55
#Includes R&R Pads				
Caliper Assy	81-84 R	11641 26 004 00/99	1.7	259.64
	L	11633 26 003 00/99	1.7	259.64
	85-86 R	11641 26 004 00/99	1.7	259.64
	L	11633 26 003 00/99	1.7	259.64
Hose, Brake		11658 45 545 01	#.6	12.31
#Each Additional .3, Includes Bleed				
1 Shaft, Axle		11646 17 047 01	1.1	278.07
2 Boot, Axle Shaft		11646 17 932 00		14.52
#Included in Axle Shaft				
3 Flange, Inner		11646 17 356 00		23.62
4 Shaft, Stub		11646 25 041 00	1.4	67.08
5 Bearing, Shaft		11520 40 000 00		72.04
6 Hub, Wheel		11646 25 040 03	1.4	186.99
7 Carrier Assy, Axle	81-85	16218 25 016 03	#7.0	512.00
	86	16218 25 016 03	#7.0	512.00
#Not in Overhaul				
8 Bushing, Axle		11900 25 012 00		19.96
#Included in Carrier Assy				
9 Crossmember		11668 25 033 00		82.83
10 Bar, Torsion		11600 25 034 03	1.9	61.20
	L	11668 25 034 00	1.9	57.12
		11600 25 068 01	IOH	13.99
11 Bushing, Bar				
#Included in Torsion Bar				
12 Link, Torsion Bar		11600 25 086 01	.3	28.13
13 Bushing, Link		11600 25 067 01		13.99
14 Bar, Stabilizer		11668 25 600 02	#1.0	112.51
#Not in Overhaul				
15 Bushing, Bar		11600 25 069 09		9.39
16 Bracket, Bar		11668 25 610 00		6.05

FUEL TANK

Tank Time Does Not Include Drain Fuel

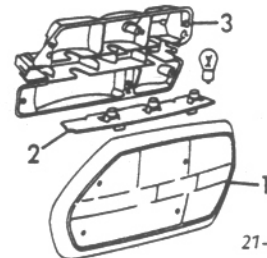
Tank, Fuel		11646 32 010 01	1.1	340.01
Cap, Filler	exc	11646 32 018 00		12.93
	Balocco SE	11659 32 018 00		14.78
Pipe, Filler	Upper	11669 32 019 00		50.38
	Lower	11668 32 112 00		14.65
Gauge, Tank Unit		11668 32 050 00		48.41

REAR BODY

Refinish Upper Panel-Above Bumper	1.8		
Panel, Rear Lower	11669 54 013 00	#7.5	194.61
#Deduct 1.5 For Each Quarter Panel Removed			
Reinforcement, Panel	R	11615 52 906 00	16.08
	L	11615 52 905 00	16.08
Floor Pan, Rear		11646 52 046 00	295.19

REAR LAMPS

COMBINATION LAMP



21-120

Lamp Assembly	R	11669 65 012 00	.3	129.77
	L	11669 65 081 00	.3	129.77
1 Lens	R	11646 65 012 01/01	.2	68.75
	L	11646 65 081 00/01	.2	68.75
2 Socket, Bulb	R	11646 65 012 00/02		28.19
	L	11646 65 081 00/02		32.21
3 Body	NSS			
Bulb	Signal & Stop	02710 40 550 00		1.66
	Back Up & Tail	02710 40 520 00		1.66
#Included in Lamp Assembly				

STOP LAMP

HIGH MOUNTED

Lamp Assembly (a)		11310 65 900 00	.3	65.27
Housing		11310 65 019 00		60.00
Bracket, Mount		11310 65 905 00		4.06
Bulb		11310 65 901 00		34.22

(a) Mounted on Lift Gate

LICENSE LAMP



21-44

Lamp Assembly		11614 65 013 02	.5	14.71
Bulb		02710 40 518 00		1.48
#Included in Lamp Assembly				

SIDE MARKER LAMP

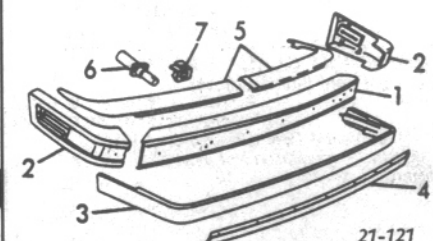
21-109



Lamp Assembly		11911 65 014 03	.2	20.27
Lens	NSS			
Bulb		02710 40 588 00		1.11
#Included in Lamp Assembly				

REAR BUMPER

R&L Bumper Assembly	.6
O/H (Includes R&L)	1.7
IOH - Included in Overhaul	



21-121

1 Face Bar Assy	exc 81-82	11669 59 981 00	1.7	666.41
	83	11310 59 981 00	1.7	533.64
	84-86	11669 59 981 11	1.7	666.41
	Balocco SE	11669 59 981 11	1.7	666.41

ALFA GTV 6/2.5 1981-86

REAR BUMPER *Cont'd*

2	End, Face Bar¶ Except	81-82 R	11669 59 350 00	.3	57.48
		L	11669 59 351 00	.3	57.48
		83 R	11310 59 350 00	.3	57.48
		L	11310 59 351 00	.3	57.48
		84-86 R	11669 59 350 10	.3	57.48
		L	11669 59 351 10	.3	57.48
	Balocco SE	R	11669 59 350 10	.3	57.48
		L	11669 59 351 10	.3	57.48
3	Strip, Impact¶		11669 59 917 00	IOH	81.42
4	Moulding, Lower¶ Bright		11669 59 370 00	IOH	8.53
	Black		11669 59 370 10	IOH	8.53
	¶Included in Face Bar Assembly				
5	Cover, Upper	Bright R	11669 59 372 00	IOH	26.34
		L	11669 59 373 00	IOH	26.34
		Black R	11669 59 372 10	IOH	26.34
		L	11669 59 373 10	IOH	26.34
6	Absorber, Impact #w/Bumper Assembly Removed		11669 59 006 00	#.3	58.66
7	Bracket, Absorber		11669 59 091 00	IOH	7.11